

FIAT 450 - 480 - 540 - 640 TRACTORS POWER STEERING CONVERSION KIT BY-PASS SYSTEM INSTALLING INSTRUCTION

1. OIL RESERVOIR.
2. HYDRAULIC STEERING OIL PUMP (450 - 480 - 540 - A) - (640 - C).
3. BRACKET ENGINE BODY, (SPACER SHOULD BE USED BETWEEN ENGINE BODY AND BRACKET)
4. LIFT VALVE AND PISTON SHOULD BE ASSEMBLED AND A GAP OF 4 CMS LEFT BETWEEN EXHAUST PIPE.
5. 5/8 R6 HOSE FROM RESERVOIR TO OIL PUMP. FASTEN HOSE CLAMPS.
6. RETURN HOSE FROM LIFT TO RESERVOIR 3/8 R6.
7. PRESSURE HOSE 5/16 R1 FROM OIL PUMP TO LIFT.
8. ASSEMBLE TIE ROD.
9. AFTER THAT CENTER THE VALVE SHAFT AND FASTEN WITH M8 BOLTS.
10. USE SPECIAL SAE MORE IF NECESSARY, CHECK FASTENING BOLTS AND HOSES AFTER WEEK.
11. THE ADJUSTING SCREW OF THE PRESSURE VALVE.

Check connection bolts after a week.

